



**EXTREME
DUTY**

**Engineered durability,
extreme duty 4x4 performance.**



Application: MIP32200-XPB, MIP32200-XCB

Fitting Instructions for Mitsubishi MN Triton 4D56

1. Remove rear tail pipe from vehicle.
2. Remove rear intermediate pipe from vehicle.
3. Remove front intermediate pipe.
4. Remove engine pipe from vehicle.

NOTE: To remove the engine pipe from the vehicle you will need to remove the air box and lift the engine pipe up through the engine bay.

5. Refit the previously removed air box.
6. Fit replacement rubber exhaust hangers.
7. Fit O² and exhaust temp sensor plugs to engine pipe
8. Fit engine pipe to turbo outlet with standard nuts and bolts.
9. Fit front intermediate pipe to engine pipe with four M8x1.25x35mm bolts, eight M8 washers and tighten M8x1.25 lock nuts finger tight. Ensure the rotation of the rear facing flange is as pictured in Figure 1.



Figure 1.

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10. Fit rear intermediate pipe to front intermediate pipe with four M8x1.25x35mm bolts, eight M8 flat washers and tighten M8x1.25 lock nuts finger tight.
11. Fit muffler to rear intermediate pipe with four M8x1.25x35mm bolts with eight M8 flat washers tighten M8x1.25 lock nuts finger tight. As shown in Figure 2.



Figure 2.

12. Fit tail pipe to vehicle with four M8x1.25x35mm bolts and eight M8 flat washers tighten M8x1.25 lock nuts finger tight.
13. Tighten all bolts and nuts from front to back of vehicle ensuring all flanges are lined up with each other and test for leaks.

NOTE: WE RECOMMEND FITTING THIS PRODUCT EITHER ON A 4 POST HOIST OR ON THE GROUND

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