



**EXTREME  
DUTY**

**Engineered durability,  
extreme duty 4x4 performance.**



## **Application: TYP44300-XPB**

### **Fitting Instructions for Toyota Land Cruiser 80 Series Wagon**

1. Remove rear tail pipe from vehicle.
2. Remove intermediate pipe from vehicle.
3. Remove engine pipe from vehicle.
4. Fit exhaust hanger bracket to chassis rail. Refer figure 1.



Figure 1.

5. Fit replacement rubber exhaust hangers.
6. Fit engine pipe to vehicle inside the chassis rail with four M10x1.25 nuts and four 16mm O/D washers. Refer figure 2.



Figure 2.

**ProMan**

**A ROCK SOLID REPUTATION**

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7. Fit o<sup>2</sup> and exhaust temp sensor plugs to engine pipe.
8. Fit front intermediate pipe to engine pipe with four M8x1.25x35mm bolts, eight M8 washers and tighten M8x1.25 lock nuts bolts finger tight.
9. Fit muffler to front intermediate pipe with four M8x1.25x35mm bolts with eight M8 flat washers tighten M8x1.25 lock nuts finger tight.
10. Fit rear intermediate pipe to muffler with four M8x1.25x35mm bolts, eight M8 flat washers and tighten M8x1.25 lock nuts bolts finger tight.
11. Fit intermediate tail pipe to rear intermediate pipe using 3" band clamp tighten finger tight. Refer Figure 3.



Figure 3

12. Fit tail pipe to intermediate tail pipe with four M8x1.25x35mm bolts and eight M8 flat washers tighten M8x1.25 lock nuts finger tight.
13. Tighten all bolts and nuts from front to back of the vehicle and test for leaks.

**NOTE: WE RECOMMEND FITTING THIS PRODUCT EITHER ON A 4 POST HOIST OR ON THE GROUND**

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